

WHAT IS CLAIMED IS:

1. A process for producing a linear α -olefin which comprises:
 - 5 reacting a feed comprising a stoichiometric excess of a terminal C_n olefin with ethylene in the presence of an organometallic catalyst to produce a C_{n+2} linear α -olefin, wherein said catalyst is capable of producing a Schulz-Flory of less than about 0.8 as observed for ethylene oligomerization and wherein n is an integer between about 3 to 20.
 - 10
 2. The process according to claim 1, wherein said terminal olefin is selected from the group consisting of C_3 to C_{20} olefins.
 3. The process according to claim 2, wherein said terminal
15 olefin is at least one selected from the group consisting of: propylene, 1-butene, 1-pentene, 1-hexene, 1-heptene and 1-octene and mixtures thereof.
 4. The process according to claim 1, wherein said linear α -olefin is selected from the group consisting of: C_5 to C_{22} linear α -olefins.
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 5. The process according to claim 4, wherein said linear α -olefin is selected from the group consisting of: C_6 - C_{10} linear α -olefins.
 6. The process according to claim 1, wherein said reaction step
25 is conducted at a temperature in the range from about -100 to about 250°C .
 7. The process according to claim 1, wherein said temperature is in the range between about room temperature to about 100°C .

8. The process according to claim 1, wherein said reaction step is conducted at a pressure from about 0 to about 30,000 psig.

9. The process according to claim 1, wherein said pressure is in
5 the range from about 0 to about 10,000 psig.

10. The process according to claim 1, wherein said pressure is in the range from about 5 to about 3,000 psig.

10 11. The process according to claim 1, wherein said terminal olefin to ethylene molar ratio is in the range between about 2:1 to about 1,000:1.

12. The process according to claim 1, wherein said terminal olefin to ethylene molar ratio is in the range between about 10:1 to about 100:1.
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13. The process according to claim 1, wherein said reaction step is a catalytic coupling of said terminal olefin and said ethylene to form said linear α -olefin.

14. The process according to claim 1, wherein said reaction step is performed in the presence of a solvent.
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15. The process according to claim 14, wherein said solvent is selected from the group consisting of: ethane, propane, butane, pentane, hexane,
25 toluene, cyclohexane, cyclopentane, tetralin, methylene chloride, chlorobenzene, chloroform, o-dichlorobenzene, carbon dioxide and mixtures thereof.

16. The process according to claim 1, wherein said organometallic catalyst is a transition metal-based catalyst selected from the

group consisting of: Group 6 metals, Group 8 metals, Group 9 metals, Group 10 metals, Group 11 metals or mixtures thereof.

17. The process according to claim 16, wherein said transition
5 metal-based catalyst is a catalyst selected from the group consisting of:
chromium trimerization catalysts, Brookhart type transition metal catalysts,
pyridine bisimine iron or cobalt complexes, NiBBIM catalysts, Ni-thiolene
catalysts and SHOP catalysts.

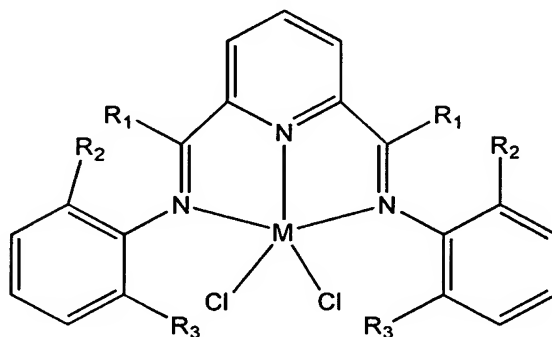
10 18. The process according to claim 17 wherein said transition
metal-based catalyst further comprises an activator.

19. The process according to claim 17 wherein said transition
15 metal-based catalyst is a supported catalyst.

20. The process according to claim 19 wherein said supported
catalyst is a silica supported catalyst.

21. The process according to claim 17, wherein said NiBBIM
20 catalyst has the formula $LMX(X')_n$ wherein n equals 0 or 1; X and X' are
independently selected from the group consisting of halides, hydride, triflate,
acetates, borates, C₁ through C₁₂ alkyl, C₁ through C₁₂ alkoxy, C₃ through C₁₂
cycloalkyl, C₃ through C₁₂ cycloalkoxy, aryl, thiolates, carbon monoxide,
cyanate, olefins, and any other moiety into which a monomer can insert; M is
25 selected from the group consisting of nickel, palladium, and platinum and L is a
nitrogen-containing monodentate, bidentate, tridentate or multidentate
ligand with one or more nitrogen atoms.

22. The process according to claim 17, wherein said pyridine bisimine iron or cobalt complex is a Fe(II)-pyridine bisimine or Co(II)-pyridine bisimine complex having the formula



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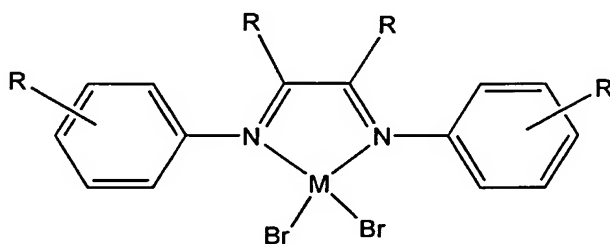
where R1, R2, and R3 are each independently selected from the group consisting of hydrogen, halogen, hydrocarbyl, substituted hydrocarbyl, heterohydrocarbyl, and substituted heterohydrocarbyl.

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23. The process according to claim 22 wherein said pyridine bisimine iron or cobalt complex is a Fe(II)-pyridine bisimine or Co(II)-pyridine bisimine complex is selected from the group consisting of 2,6-bis[1-(2-methylphenylimino)ethyl]pyridyliron (II) chloride; 2,6-bis[(2-methylphenylimino)methyl]pyridyliron(II)chloride; and mixtures thereof.

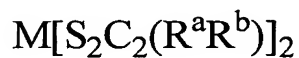
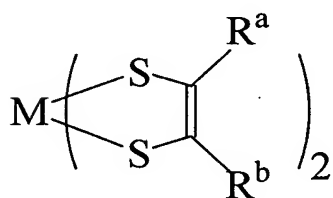
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24. The process according to claim 17, wherein said Brookhart type transition metal catalyst is a catalyst having the formula



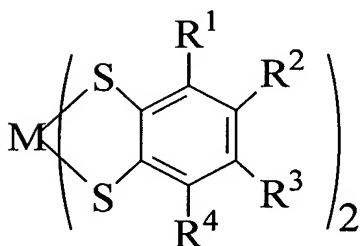
Where M is Ni or Pd and each R is independently selected from hydrogen, halogen, hydrocarbyl, substituted hydrocarbyl, heterohydrocarbyl and substituted heterohydrocarbyl.

- 5 25. The process of claim 17 wherein said Ni-thiolene catalyst is selected from the group of catalysts consisting of a catalyst having the formula



(I)

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(II)

- wherein M is a transition metal selected from the group consisting of Fe, Co, Ni, Pd or Pt and R^a and R^b may be the same or different, and are independently
15 selected from hydrogen, electron-withdrawing groups including those that are or

5 26. The process of claim 24 wherein R^a and R^b are cyano groups,
and halo substituted groups.

28. The process according to claim 1, wherein the process is either a continuous, semi-continuous or batch type process.

15 29. The process of claim 26 wherein said cyano groups are CN
groups and said halo substituted groups are CF₃ groups.